

ID 119898

119898

Page 1

:48 AM

D412-698-017

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Replacement Door Track, Aluminum Door

Start Date: 5/29/14 Start Qty: 2.00 *2*

Required Date: 5/29/14 Req'd Qty: 2.00 *2*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *u* Date: Tooling: Date: QC: Date: SPC (Y/N): Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-698	Rev E								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo <i>M.L.D.</i>	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D412-698-017CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MLJ 140529

MAY 28 2014

2x

DAS
06
9-89

2x

DAS
28
9-89

MAY 29 2014

DAS
31
9-89

MAY 28 2014

DAS
06
9-89

2x

Work Order ID 119898

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Item ID: D412-698-017

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Replacement Door Track, Aluminum Door

Stop ***NS2***

Start Date: 5/29/14

Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/29/14

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-698-017 Location: _____ PPP Rev: _____

DAS
06
9-89

14/5/29

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

MLJ 14-05-29

u 14-05-29

Picklist Print

May-29-14 9:46:47 AM

Work Order ID: 119898

119898

Parent Item: D412-698-017

D412-698-017

Parent Item Name: Replacement Door Track, Aluminum Door

Start Date: 5/29/14

Required Date: 5/29/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A03.11.27New issueKJ/RF
IPP Rev:B 08-01-28 change to rev D ECN 1104 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3199-1 2 *D3199-1* Bracket		Manufactured	No				Each	36.0000	9 **	18		DAS 28 9-89	MAY 29 2014

DAS
06
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Location

Loc Qty

Loc Code

ST236

36

115642

36

18x

DAS
31
9-89

D3202-1

Manufactured No

Each

15.0000

2

DAS
28
9-89

D3202-1

Cover

**

Location

Loc Qty

Loc Code

ST241A

15

110820

15

2x

DAS
31
9-89

DAS
06
9-89